

Development of OCR-based Applications to Improve Inventory Management

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Abstract

Background/Objectives: Inventory management is essential in today's business. Accurate inventory tracking allows company save their time and money for quick and accurate inventory scanning, we suggest OCR-based inventory management software.

Methods/Statistical analysis: The process go through 5 steps: preprocessing, text detection, text classification, text recognition, postprocessing. We adopted character-level text detection method instead of word-level's. The annotation of character-level is extracted from word-level's through weakly supervised learning.

Findings: In this way, we experimented with various previous character recognition methods with the same data set to compare performance. Furthermore, we have combined each method, and tested it with various data sets. The results showed generally higher performance than conventional methods. Unlike other image processing tasks that require RGB channels, we have found out gray scaling image in OCR process brings high accuracy of character recognition. You can check this on Table1. We have made the network spatially invariant without data augmentation by using STN(Spatial Transformer Network).

Improvements/Applications: The use of OCR technology has been confined to limited fields such as document translation or license plate recognition due to it's performance. We have improved the accuracy of text recognition by combining the existing OCR methods. Based on our results, we try to increase the use of OCR technology to inventory management system.

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I. Introduction

A Deep Learning-based OCR technology has drawn great attention in the academic world in recent years. Despite the highly mature scene text detection technique[1][2][3], the field of scene text recognition technique remains at the level of document translation and copy.We compare the methodologies in the existing scene text recognition technique field to find the methodologies with the highest accuracy and apply them to the inventory management application. The technique is largely divided into pre-processing, recognition, and postprocessing step. In the pre-processing step, text segmentation-based is found with а recognition algorithm[4]. In the step, STN(Spatial Transformer Network)[5] converts irregular images filtered from the preprocess to regular images that are easy to recognize. Regular images pass through SRN(Sequence Recognition Network) and output predicted results. In the post-processing process, the recognized characters are refined to suit each situation and the results are return. As a result, we can expect three effects. First, we solved the traditional problem that inventory management efficiency is highly dependent on employees. Next, we improve working conditions in which the poor employees read, write and manage goods with very high concentration. Finally, we have created consistent accuracy and inventory control efficiency that is independent of the environment and staff. By creating an easy working environment, we are looking forward to the effect of developing jobs for the disabled.

II. Related Work

OCR is an image scanner that captures images of human-written or machine-printed characters and converts them into machinereadable characters. Software that converts textual images of documents that can be obtained by image scanning into a format that can be edited by a computer is commonly called OCR. OCR began as a field of research in artificial intelligence and machine vision. Optical character recognition using optical technologies such as mirrors and lenses and digital character recognition by scanners and algorithms were considered different domains, but the term optical character recognition is now considered to include digital character recognition. Early systems required "training," which meant reading a sample of a font in advance to read that particular font, but now most fonts can be converted with high probability. However, the recognition rate is lower in the environment where various noises exist (irregular background), not in a specific environment, and the application remains at the same level as the document conversion and license plate recognition application. in this section examines various traditional methods of using OCR application. In addition, we search for various optimization methods that are briefly mentioned in existing OCR studies or exist only in code, and find the optimal method by combining them. Section 2.3 compares the accuracy of existing studies with various test data sets.

License Plate Recognition

The license plate recognition system will be recognized after the license plate has been detected on the vehicle. Car imaging, license plate extraction, pre-processing process according to shading or tilting are performed, and license plate recognition is performed according to predetermined reference letters. In particular, the recognition of license plates can be simple. Since the aspect ratio of the license plate is constant at 2:1, it is easy to utilize the license plate by using the aspect ratio. The recognized license plate characters are output



via the user interface. In figure 1 is the pipe line of the algorithm described earlier. Until then, however, OCR technology did not develop much, so it was used only in a given static environment. Even in the past when there was no development of CNN, OCR was used in many applications, especially license plate recognition.

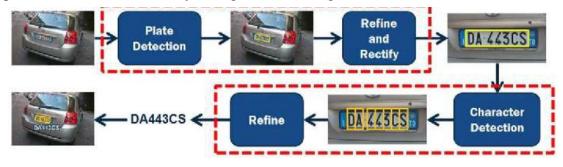


Figure 1. License Plate Recognition pipeline

Document Character Recognition

With the development of CNN, a variety of characters are also recognized. Typical applications are OCR-based document character recognition programs. Document character recognition is a technique that extracts letters from documents and stores them on a computer. Once the image is entered, remove the background, locate the character area, extract the character, insert it into a specific network, and predict the character. However, still sensitive to noise, there were many differences in accuracy depending on the variety of viewpoints and background. The pipe lines described earlier are described in figure 2.

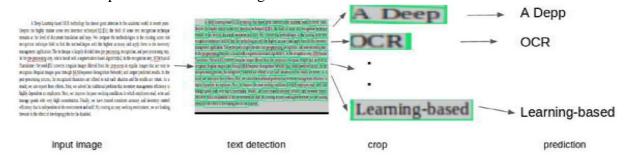


Figure 2. Document Character Recognition pipeline

Compare text recognition model

In this section, we compare various character recognition methods in various public databases to create OCR-based inventory management applications. We also compare our method with the existing methods. The training datasets are MJSynth (MJ) and SynthText (ST). The MJ dataset is a data set for character recognition, which is relatively noise-free and is labeled in word units. The SJ dataset is a text detection-only dataset that is labeled with a bounding box of text and words. But in our experiment, we wanted to create a recognition model that was robust with background and variety of noise, so we learned the character part of the SJ dataset by cropping it up and learning about the character recognition model. In Figure 1, (A) is MJ data set and (b) is SJ dataset. Test datasets include IIIT, SVT, IC03, IC13, IC15, SP, and CT. In figure 2, (c) shows regular images (IIIT5K, SVT, IC03, IC13) and (d) shows Irregular images (IC15, SVTP, CUTE) real-world datasets. Table 1 is a quantitative comparison



of existing methods and Table 2 is a qualitative comparison. In this Table 2, the poor quality of the image tends to be poorly predicted by any

network. If the image is clear and regular, it tends to predict well.



(a)



Model	Train data	IIIT 300 0	SVT 647	IC03 860 86	7	IC13 857 1015		IC15 1811 2077		SP 645	CT 288
CRNN[12]	MJ	78.2	80.8	89.4	-	-	86.7	-	-	-	-
RARE[13]	MJ	81.9	81.9	90.1	-	88.6	-	-	-	71.8	59.2
R2AM[15]	MJ	78.4	80.7	88.7	-	-	90.0	-	-	-	-
STAR-Net[14]	MJ+PRI	83.3	83.6	89.9	-	-	89.1	-	-	73.5	-
GRCNN[16]	MJ	80.8	81.5	91.2	-	-	-	-	-	-	-
ATR[17]	PRI+C	-	-	-	-	-	-	-	-	75.8	69.3
FAN[18]	MJ+ST+C	87.4	85.9	-	94.2	-	93.3	70.6	-	-	-
Char-Net[19]	MJ	83.6	84.4	91.5	-	90.8	-	-	60.0	73.5	-
AON[20]	MJ+ST	87.0	82.8	-	91.5	-	-	-	68.2	73.0	76.8
EP[21]	MJ+ST	88.3	87.5	-	94.6	-	94.4	73.9	-	-	-
SSFL[22]	MJ	89.4	87.1	-	84.7	84.0		-	-	73.9	62.5
Ours model, RGB	MJ+ST	87.9	87.5	94.9	94.4	93.6	92.3	78.0	74.3	80.2	74.4
Ours model, gray-scale	MJ+ST	89.5	88.4	95.0	95.5	94.0	93.0	77.0	75.2	81.1	77.2

Table 1. Compare existing methods

Table 2. Qualitative comparison

Image	CRNN	RARE	STAR-Net	Char-Net	EP	SSFL
CocarGola. (IIIT5K)	LOCAOOW	LOCACOLA	COCACOLA	COCACOLA	COCAOOLA	COCA60LA
Peacocks (IC03)	PEACOCKS	PEACOCKS	PEACOCKS	PEACOCKS	PEACOCKS	PEACOCKS
Summer's (IC13)	SUWWORS	SUMMERS	SUMMER'S	SUMMERS	SUMMER'S	SUMMCR'S
Reserved (IC15)	ACIRVE	REVENI	REIENT	REIENED	REVENVE	REVERED



(CUTE)	ACM	ACM	ACM	ACM	ACM	ACM
(SVT)	RIRS	RIPST	FRST	FRSTI	FWRSI	FWRSI

III. OCR-based Applications to Inventory Management

Many distribution companies, such as Amazon and Coupang, still employ a lot of manpower to check Inventory. Also, many employees complain about poor working conditions and difficulties. We propose OCR-based Inventory Management applications to solve these problems. As shown in Figure 3, The preprocessing process is to re-size the image to fit our model in the image containing letters, make the letters clearer, or change the three channels to one channel. Detection is divided into CNN-based segmentation and regressions, and the application we proposed used segmentation. The classifier is what detects and predicts the language of the cropped image. The Recognition used an Attention, which recognized letters in cropped images. Finally, in post-processing, the extracted text is modified to suit the situation.

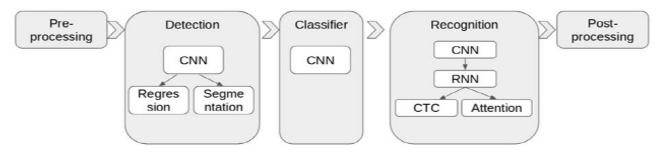


Figure 4. Pipelines for OCR-based inventory management applications.

STN + SRN Modeling

First Inventory management application is adapted in input image into text detection network. Next, the image is resized by the appropriate interpolation method and is adapted to STN+SRN. STN converts irregular images to regular images. The post-processing process returns the results of inventory management. The figure1 below gives a general overview. In Figure 4 outlines the overall system.

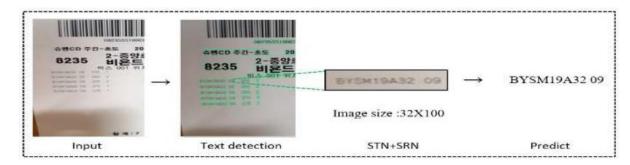


Figure 5. System Outline



Pre-processing

Color information can be noise in OCR because color information is not relevant to character characteristics.

Therefore, the image of three channels is changed to gray scale. For example, green "hello" and yellow "hello" are the same, but the addition of color information can act like noise and interfere with learning. In addition, if the characters in the image are densely packed, the images can be binaryized to increase learning efficiency. Finally, it makes a strong model for variety of viewpoints by making data comments. However, it was not chosen to reverse the word or rotate it to more than 90 degrees. For example, word 'b' and 'd' are different words, but flipping them over can confuse learning because they look perfectly the same.

Text Detection

A method of detecting scene text in word units has recently emerged, showing promising results. Previous methods, trained with strict word-level bounding boxes, have limitations in expressing text areas in arbitrary form. In this paper, a method is adopted to effectively detect text areas by linking all the associations between each character and the character. Inputs an image and finds text through word level segmentation in Figure 5. As shown, if the letter density is low and the letter size is relatively small, it tends to be difficult to find. It does not distinguish well between the hole and the number zero.



Figure 6. Experience in the real inventory management environment.



Classifier

It is a network that classifies the language that makes up the words that are detected. The reason for classifying languages is that each character of the language has different postprocessing methods to consider. For example, if you are in Japanese, you should postprocessing it by considering vertical writing. performance of Since the language classification networks is sufficiently high, we MobileNetv2 which adopted has less computing resources. As show in table 1 classifier structure was used.

Improve Image Quality

To pass STN and SRN at once, all images must be resized equally. The feature of the characters included in the image is more in the width component than in the height. Therefore images are resized to a height of 32 width 100. When images are resized, many important features disappear. Therefore, there should be appropriate interpolation.BICUBIC is the most popular interpolation used in text recognition. However, the LANCZOS interpolation was adopted because accuracy was important in the area of inventory management.

STN

Depending on the angle at which the picture is taken and the lighting, the text may appear bent or tilted. CNNs are not invariant to rotation and scale and more general affine transformations. In preparation for affine transform, you need to perform data aggregation and learn more learning data. STN was adopted to reduce this burden. We also conducted an experiment at MNIST to understand STN intuitively. You can see how MNIST data changes in the direction of well without learning any special customizations. Figure **MNIST** 6 shows converting affine through learning.

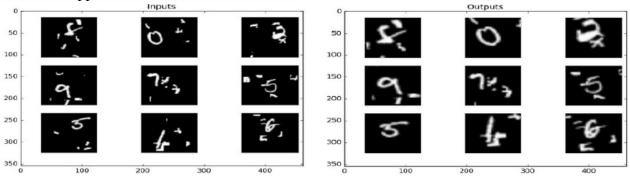


Figure 7. System Outline

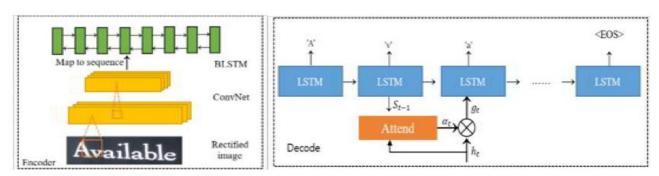


Figure 8. SRN Architecture





The height and width of the image passed through RESNET are reduced by 1/32 and 1/8 ratios respectively. Because all images are 32*100 in size, the height component is 1. Removing the height component will result in a sequence feature.Sequence feature is entered in BiLSTM and the feature passed through BiLSTM predicts characters in the Decoder.

Conclusion

In this paper, we have shown good results in most test datasets by briefly mentioning in existing research or combining various optimization methods that exist only in code. We also found that in Table 2, learning with gray-scale is better than learning with RGB, and we found that LANCZOS has better accuracy than BICUBIC when resizing images. Also, as mentioned above, OCR does not perform image rotation augmentation. Because of this problem, the OCR network is vulnerable to affine transformation. To solve this problem, the affine transformation problem is solved by attaching STN network to the front. By producing the inventory management application using the proposed technology, it is easy for people with insufficient expertise or physical discomfort to manage logistics. It is also expected to reduce the intensity of the work of many salespeople who work at department stores and road shops.

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